







HD 250 Electric Aeration System

Nature's Pond HD 250 is a high performance aerator specially designed to aerate ponds as deep as 30 FT and 1 acre or less in surface area. Working with engineers from Koenders Water Solutions and one of the world's most advanced air compressor manufacturers based in the U.S, this custom designed unit offers the highest performance and reliability in its price category. In addition, it operates at low noise levels and is an energy efficient aerator. Nature's Pond HD 250 aeration system is ideal for recreational, commercial and industrial users.

You can rest knowing that the HD 250 is breathing life into your water by pumping a consistent flow of oxygen throughout the water body. The HD 250 promotes healthy aerobic activity for fish and pond life. The oxygenation process also provides a source of energy for enzymes and bacteria to consume the excess nutrients, fish droppings and pond muck that starves algae of its food source and keeps algae under control.

Our compressors are plumbed and housed in weather-resistant enclosures that have been proven to protect them from moisture and provide enough air circulation to prevent overheating and freeze up in all climates and temperatures. The housing is designed to reduce motor noise and operates at low decibel levels. Our compressors are designed using the revolutionary WOBL technology; this revolutionary piston design provides consistent, longer lasting dynamic compression by a fixed piston inside cylinder.

HD 250 Features

- Oil-less operation for a clean air stream and less maintenance
- Permanently lubricated bearings increase optimum life
- Stainless steel valves are resistant to corrosion and have consistent performance
- Die-cast aluminum components are strong, lightweight and durable
- Dynamically balanced which means low operating vibration
- High performance and long lasting under pressure environments
- Proven and durable weather-resistant housing designed to last decades allowing ease of access for field service installation and capability
- Thermally protected motor along with proven circulation design for ventilation of compressor, includes ventilation fan for cooling
- Inlet filter/exhaust muffler means quiet and clean operation
- Designed for fail-safe operation and tested per Agency standards including UL and CSA
- RoHS compliant, green and eco-friendly)

Each HD 250 can connect up to 3 Airstone Diffusers and Foot Valves. Which accessory pack do you need?





Max Airflow: 2.4 CFM (68.0 L/min)

Produces 2.2 CFM at 10 FT depth 5 PSI

- Produces 2.1 CFM at 20 FT depth 10 PSI
- Produces 2.0 CFM at 30 FT depth 15 PSI

Designed to a maximum pressure of 55 PSI



POWERED BY:

KOENDERS

SINCE 1988

General Data:

Net Weight: 45 lbs Exterior Dimensions: 17.25" wide x 13.5" deep x 21.5" tall Safety Certification: UL, CSA CE

*To prolong life locate unit in a sheltered area out of direct sunlight or precipitation.

The information presented in this material is based on technical data and test results of nominal units. It is believed to be accurate and reliable and is offered as an aid to help in the selection of Koenders Products. It is the responsibility of the user to determine the suitability of the product for its intended use and the user assumes all risk and liability whatsoever in connection therewith. Koenders Water Solutions does not warrant, guarantee or assume any obligation or liability in connection with this information.



- Included: Electric Aerator, Weather-Resistant Housing, and Internal Pressure Release Valve
- Not Included: HD Accessory Pack (30226) or HD Accessory Pack Plus (30227)
- Full 1 Year Warranty

Nature's Pond powered by: Koenders Water Solutions Inc 3426 Saskatchewan Drive Regina, SK, Canada S4T 1H1 1-877-888-7707 To learn more about our all-natural, 3-Step Pond Care Program, please see:

www.naturespondcare.com

Performance Data: High Performance and Energy Efficiency



Voltage/frequency: 120 V - 60 Hz Power at rated pressure: 385 W Speed at rated pressure: 1746 rpm Max pressure restart:15 PSI up to 30 ft of water Efficient Amperage draw: 2.7 amps Horsepower: 3/4

Nature's Pond HD 250 and LD 1.5 Comparison

HD 250 pumps 2 to 3 times more air compared to the LD 1.5 at the depths detailed above

Functions at depths up to 6 times greater than the LD 1.5

Can connect multiple diffusers to each HD 250

> Audubon Internationa

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